

Feeding Pigs In a Biofuels World; Products and Strategies to Consider

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Agenda

- Current Situation
- Current Options
 - Value of Fat
 - Use of Crystalline Amino Acids
 - Use of Phytase
 - Use of DDGS
 - Use of Glycerin
 - Thanks to Dr Brian Kerr, USDA-ARS

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Agenda

- Future Options
 - Corn Fractionation Technologies
 - Dakota Gold BFRAC™
 - Thanks to Dr. Matt Gibson, Poet Nutrition
 - Renessen Ecorn
 - Thanks to Matt Wolfe, Cargill Animal Nutrition
 - Enzyme Technologies
 - Corn, Soy and DDGS Enzymes
 - Thanks to Dr. Dave Hall, ADM Alliance Nutrition

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Today's Situation

- The biofuels boom has increased the demand for corn and fat and decreased the supply of soybeans
- As energy costs have increased, the cost of all ingredients has increased
- Cost of feeding a pig wean to finish has increased over \$35/head to nearly \$80 in the last 3 years

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Value of Fat in Swine Diets

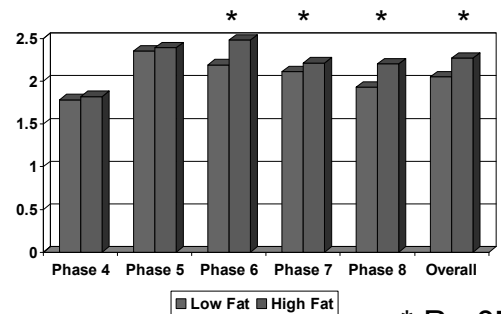
- Trial consisting of moderate fat levels early w/ decreasing levels in late finishing vs high levels throughout growth phase

	Ph 4	Ph 5	Ph 6	Ph 7	Ph 8
St Wt, lb	47	90	140	180	225
Fat lb 1	58	53	32	6	0
Fat lb 2	138	132	112	86	80

- Pig weight and feed conversion measured as a response criteria

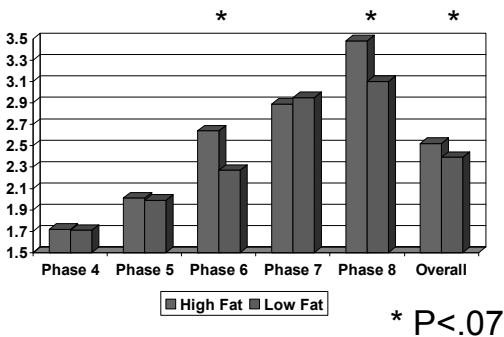
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Pig Average Daily Gain



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Pig Feed:Gain



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Value of Fat

- Depends on sale weight opportunity and space availability
- Feed cost of high fat ration is \$5.93 more if pigs are fed to same day of age. Extra sale weight of 17 lbs is worth \$7.65.
 - Net value of fat = \$1.72/pig
- If barn availability is loose, and you can let low fat pigs grow to equal weight, 17 lbs = 9 days at no cost and added feed cost to get these pigs to same weight is \$5.63
 - Net value of fat = -\$0.30/pig

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Value of Fat

- If packer limits your sale weight and barn space is tight you can sell fat fed pigs 9 days early at a value of \$1.08 and feed costs are \$0.68 higher
 - Net value of fat = \$0.40

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Crystalline Amino Acids

- Crystalline lysine, methionine, and threonine are widely available and used in livestock diets
- Can replace significant soybean meal in diets
- Must formulate to the ideal amino acid pattern
- Growing a pig is like building a house, must have proper amount of each building material or you can't effectively use any of it

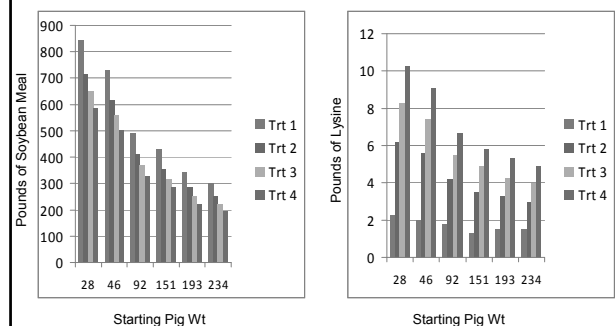
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Crystalline Amino Acids

- Need proper ratio of 10, 8 and 6 ft 2x6's or you can't build the house
- Similarly, need proper ratio of lysine, methionine, threonine, tryptophan and isoleucine or you can't build protein that makes muscle and organs
- Ideal ratio changes as pig grows due to changes in types of proteins deposited

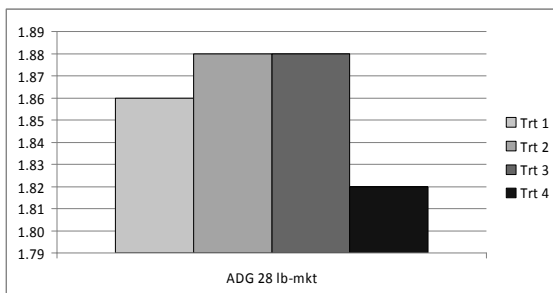
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Amino Acid Use Trial



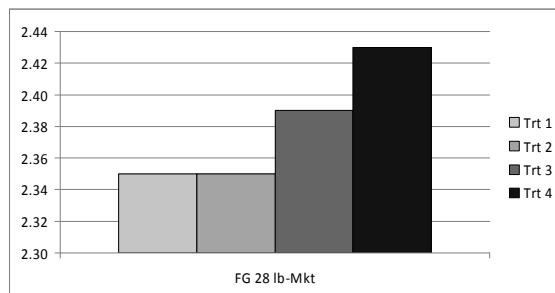
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Impact of Crystalline Amino Acid Use on Pig ADG



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Impact of Crystalline Amino Acid Use on Pig FG



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Amino Acid Trial Conclusions

- ADG and FG not affected by synthetic lysine usage up to 8.5 lb/ton in early grower and 4 lb/ton in late finisher
- Threonine, methionine, and tryptophan must be balanced relative to lysine
- Value of amino acid usage at today's cost is \$0.85/pig

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Value of Phytase

- Over 80% of the phosphorus in corn and 60% of the phosphorus in SBM is an indigestible phytate form
- Digestibility can be increased 50% to 70% with use of a phytase enzyme
- Phytase sources of various fungal and bacterial origins are now widely available
- Value of \$1.70/pig vs no phytase

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Value of Phytase

- Cost of Monocalcium Phosphate has increased by \$200/ton with another \$200/ton increase coming in April
- The number of phytase products available has increased and price has decreased
- Traditional phytase usage levels of 300 to 500 FTU/kg final complete feed can now be economically increased to 1000 FTU
- Not all phytase products are created equal

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Current DDGS Strategy

- DDGS used from 25 lb to market in some flows
- Philosophy is that DDGS will only be used where feed cost savings is \geq \$1.00/ton due to risk of mycotoxin contamination & ingredient variability
- Formulation method utilized NDF maximum based on size of pig. Loosely based on data from Turlington et al. showing that mid-wt pigs utilize fiber well up to 12% NDF, then next incremental amount decreased total digestibility significantly

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DDGS Trial Details

- 10 reps of 30 pigs per pen
- Diets formulation to be iso-caloric, iso-lysine, and to contain similar minimum ratios of threonine, methionine, and tryptophan to lysine
- Pig weight and feed conversion as a response criteria

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DDGS Trial Design

- Four Dietary Treatments
 - No DDGS Control
 - 50% of Current Level
 - Current Max NDF Inclusion
 - 150% of Current Level
- All Diets Iso-energetic and Iso-Lysineic based on Current Loadings

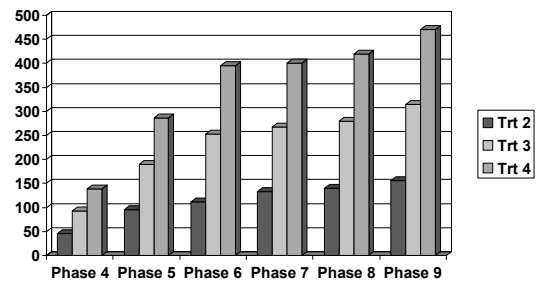
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Ingredient Nutrient Loadings

	DDGS	Corn	SBM
ME/ % of Corn	1488/96%	1550/100%	1395/90%
NDF	38.37	9.60	8.90
Lysine	.73	.25	3.04
Avail Lys	.387	.166	2.61
Avail TSAA/Ratio	.573/ 1.48	.261/1.57	1.13/ .43
Avail Thr/Ratio	.546/1.41	.196/1.18	1.43/ .55
Avail Trp/Ratio	.132/.34	.036/.22	.53/ .20
Avail P	.704	.04	.26

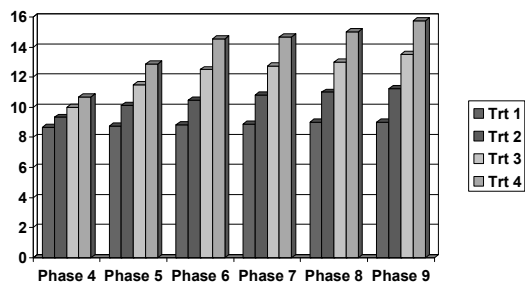
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Trial DDGS Levels



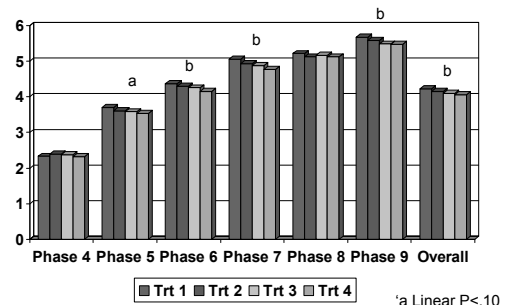
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Trial NDF Levels



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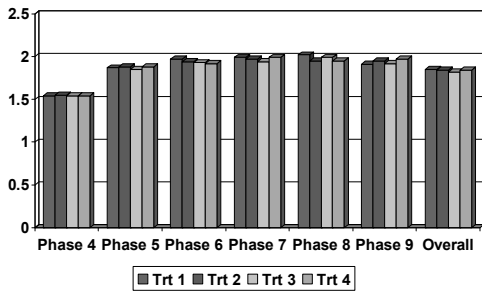
Pig Average Daily Feed Intake



^a Linear P<.10
^b Linear P<.01

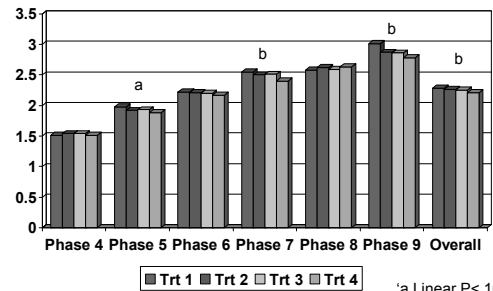
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Pig Average Daily Gain



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Pig Feed/Gain



^a Linear P<.10
^b Linear P<.05

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Trial Conclusions

- DDGS levels up to 150 lbs in early grower and 475 lbs in late finishing had no effect on growth rate and improved feed efficiency
- It appears that the new generation DDGS had an energy value greater than 96% the value of corn
- Higher levels may be possible since plateau was not reached in this study
- At these levels would use approximately 100 lb per pig
- This would result in 5,000,000 tons of product used with 100% market share

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Summary of Proximate Values

	Count	Mean	Stdev	CV	Range
Moisture	150	10.1	1.7	16.9	6.9 - 14.7
CP	150	26.1	2.3	8.9	20.2 - 31.0
Fat	150	9.9	2.8	28.3	3.0 - 13.8
Fiber	150	6.3	1.6	24.5	4.7 - 23.1
LYS	158	0.71	0.17	24.5	0.10 - 1.07

Courtesy of Shannon Peak, NOVUS International

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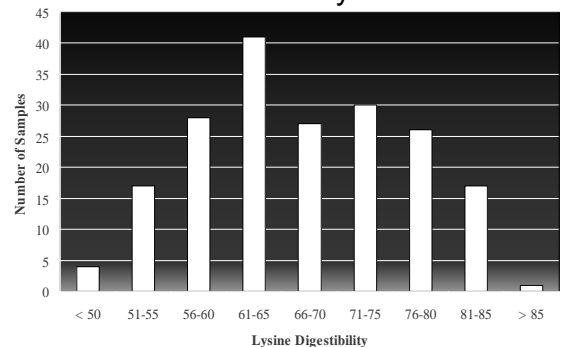
Summary of Digestible Amino Acid Values (Swine)

	Count	Mean	Stdev	CV	Range
ARG	14	79 (72)*	4.6	5.9	78 - 92
CYS	14	73 (57)	5.5	7.5	65 - 85
ILE	14	73 (66)	5.4	7.4	72 - 88
LEU	14	82 (76)	4.7	5.8	82 - 99
LYS	14	60 (47)	8.7	14.5	35 - 84
MET	14	81 (72)	4.6	5.7	79 - 90
THR	14	70 (55)	7.1	10.0	66 - 83
TRP	14	73 (50)	10.8	14.9	73 - 95
VAL	14	72 (63)	5.4	7.5	75 - 89

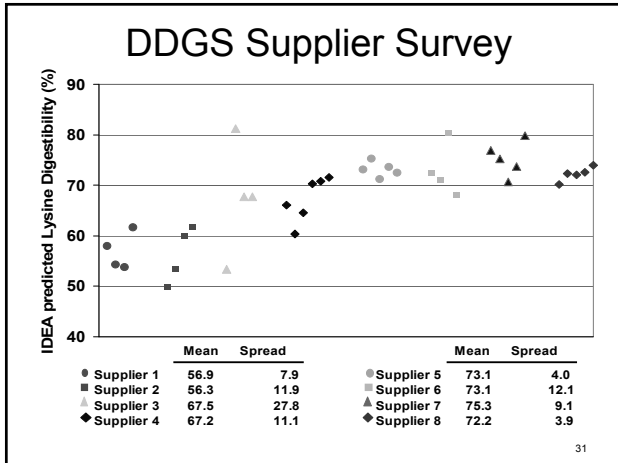
* Values in parenthesis () refer to NRC digestible values for swine.

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Histogram of Lysine Digestibility Values Determined by IDEA



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- ### Variability Conclusions
- Large variation with-in and between plants in proximate analysis and amino acid digestibility
 - Variation makes it difficult to formulate predictably
 - Reasons for variation?
 - Variability of incoming ingredients (corn)
 - Variability of solubles added
 - Variability in drying process
 - Novus Idea Test may provide tool for guaranteeing digestibility
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- ### Mycotoxin Concerns
- Mycotoxins concentrated 3 fold by fermentation with no de-activation
 - Mycotoxins cause large productivity losses, especially in sows
 - This threat limits use in grow-finish pigs and minimizes use in sows
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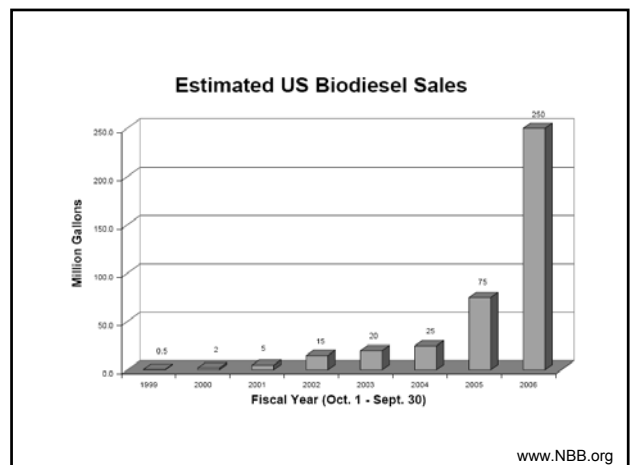
- ### Pork Fat Quality Concerns
- For the pig, "you are what you eat"
 - High levels of unsaturated fatty acids cause soft pork
 - Problem magnified in modern high-lean pigs
 - Significant problem with bacon slice-ability
 - Limits use in many integrated swine operations
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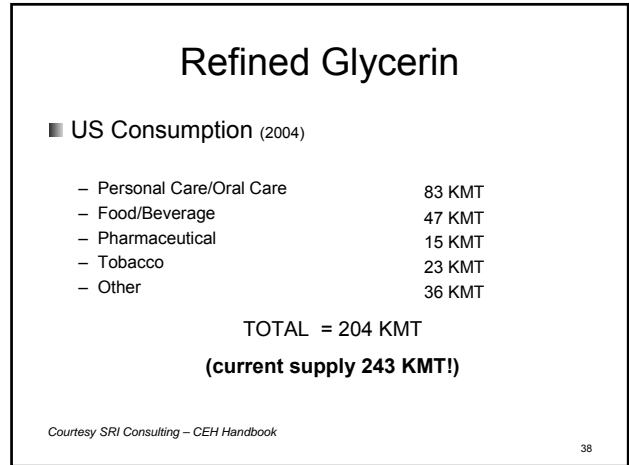
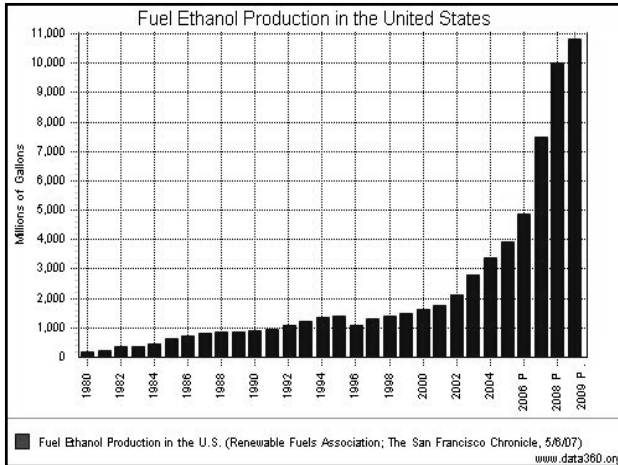
The Biodiesel Reaction

$$\begin{array}{c}
 \text{CH}_2\text{OCOR}^m \\
 | \\
 \text{CH}_2\text{OCOR}^n \\
 | \\
 \text{CH}_2\text{OCOR}^p \\
 \hline
 \text{100 pounds} \\
 \text{Oil or Fat}
 \end{array}
 + 3 \text{ ROH}
 \xrightarrow[\text{160}^\circ\text{F for 1-8 hours}]{\text{Catalyst}}
 \begin{array}{c}
 \text{CH}_2\text{OH} \\
 | \\
 \text{CH}_2\text{OH} \\
 | \\
 \text{CH}_2\text{OH} \\
 \hline
 \text{10 pounds} \\
 \text{Glycerin}
 \end{array}
 + 3 \text{ R}^m\text{COOR}
 \begin{array}{c}
 \text{R}^n\text{COOR} \\
 \hline
 \text{100 pounds} \\
 \text{Biodiesel (3)}
 \end{array}$$

Catalyst: Methanol, NaOH, KOH (Na methylate)
 Ethanol delivers 25% more energy than input E while biodiesel delivers 93% more energy than input E. (PNAS 103:11206-11210)

www.NBB.org





Glycerin in Swine Diets

■ **Mourot et al., 1994 (Livest. Prod. Sci. 38:237-244)**

- Crude glycerol (Cl- free) 0 or 5% of the diet to 36 to 102 kg pigs. (10 pigs/trt)
- No effect on growth performance (slight drop in gain and feed efficiency), carcass characteristics, or plasma glycerol.
- **Drip loss was reduced by 0.51% units while cooking loss was reduced by 3.8% units due to glycerol supplementation. (No change in SM pH.)**
- Glycerol did not affect total lipid content of BF, SM, or liver tissue.
 - Glycerol increased the proportion of oleic acid (18:1) in the BF at the expense of linoleic (18:2) and linolenic (18:3) acids, and consequently decreased the unsaturation index of fat.

Glycerin in Swine Diets

■ **Kijora et al., 1997 / J. Anim. Physiol. Anim. Nutr. 77: 127-138**

- Pigs from 26.9 to 99.3 kg were fed diets containing 0 or 10% glycerol.
- No change in pig performance due to dietary glycerol.
- Small numerical changes in: ↓% muscle, ↑BF, ↑pH, ↑flesh color, and ↑marbling.
- There was no change in total unsaturated FA in pigs fed glycerol. Reduced incorporation of polyenic acids relative to other unsaturated FA (oleic increased, albeit not significant).

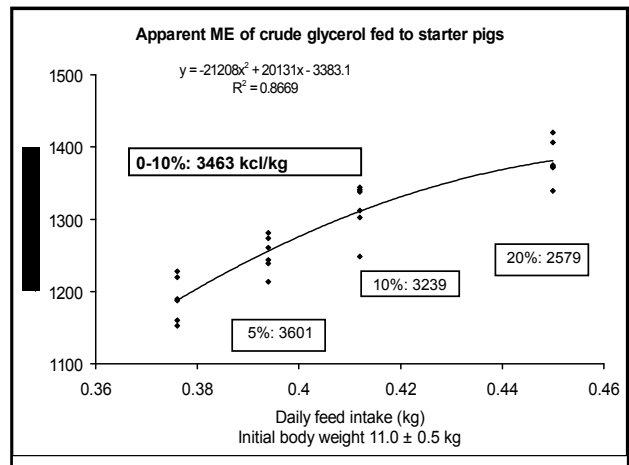
■ **Bartlet and Schneider / UFOP-Schriften Heft 17, 2002, pp. 15-36**

- Pigs weighing 34 kg were fed 0, 5, 10, and 15% pure glycerol.
- Wheat, barley, SBM, corn starch based diet.
- Prececal digestibility of glycerol was marginally affected.
 - 99.3, 98.5, and 97.6% for 5, 10, and 15% glycerol, respectively.
- **A decrease in the ME of glycerol as the level increased.**
 - **4177, 3436, and 2524 kcal/kg for 5, 10, and 15% pure glycerol, respectively.**

Energy Determination in Swine

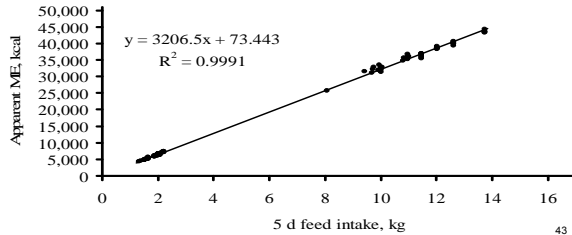
ARS/ISU

- Pigs adapted to metabolism cages, dietary treatments, and feeding regimens for 10 d prior to initiation of collection.
- Total fecal and aliquot urinary collection for 6 d.
- Pigs fed on a graded scale relative to crude glycerin consumption.
- Energy determination of feces and urine by bomb calorimetry.
- 86.95% glycerin, 9.63% water, 0.028% methanol, 3.13% NaCl, 0.29% total FA



Crude Glycerin ME summary – Swine

- E1 (11.0 – 15.9 kg, 24 ♂) (0-3164 basal ME, 5, & 10%): 3,463 kcal/kg
- E3 (8.6 – 11.2 kg, 24 ♂) (0-3211 basal ME & 10%): 3,177 kcal/kg
- E4 (11.3 – 13.3 kg, 24 ♂) (0-3247 basal ME & 10%): 3,544 kcal/kg
- E2 (109.2 – 125.4 kg, 24 ♀) (0-3175 basal ME, 5, 10, & 20%): 3,088 kcal/kg
- E5 (99.9 – 102.7 kg, 24 ♀) (0-3254 basal ME & 10%): 3,352 kcal/kg



Evaluation of Crude Glycerin in GF Pigs

ARS/ISU

- Pigs (96) allotted to pens based on body weight and gender.
- Corn-SBM diets supplemented with 0, 5, and 10% crude glycerol.
- Pigs allowed free access to feed and water.
- 84.51% glycerol, 12.24% water, 0.318% methanol, 2.93% NaCl, 0% total FA.
- Pig performance, carcass composition, and meat quality assessment.



Crude Glycerin in Growing Pigs

performance and carcass scan
ARS/ISU

Criterion	0%	5%	10%	SE	P
ADG, g/d	905	913	906	15.7	0.93
ADFI, g/d	2333	2385	2400	52.4	0.65
G:F	0.386	0.382	0.376	0.003	0.13
scanBF, mm	18.8	21.0	20.7	0.8	0.14
scanLEA, cm ²	48.6	49.0	46.6	0.9	0.12
scan% FFL, carcass	52.9	52.5	51.7	0.4	0.14

Eight pens/trt, 4 pigs/pen, 8.0 to 133.2 kg BW, 138 d trial. Lammers et al., 2007

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Glycerol in Swine Diet

■ Concerns

- Shipping cost- Liquid ingredient 10-12% H₂O
- Need heated liquid tank for mill application
- Other compounds in product may limit use

Potassium

Sulfate

Methanol (FDA limit of 150 ppm in diet and range is 25 to 2000 ppm in analyzed samples)

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Glycerol in Swine Diet

■ Conclusions

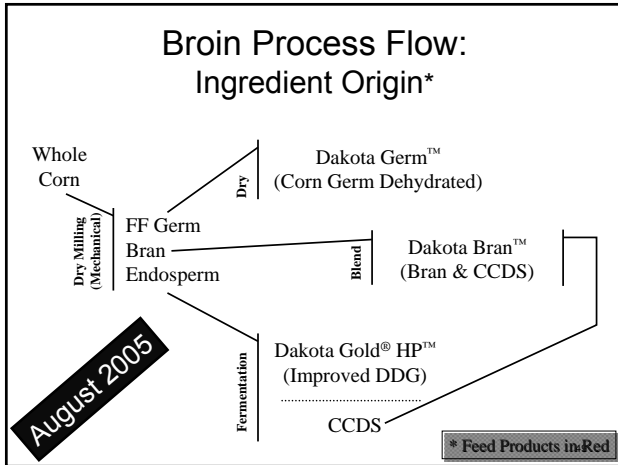
- Glycerol provides a highly available energy source for pigs and poultry
- Energy 1450 – 1500 kcal/lb or roughly equivalent to corn
- Supplementation up to 10% has little to no impact on performance, carcass composition, or meat quality

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Bio-refinery Concept

Generally, “Up-Front” Corn Processing
(Pre-Fermentation)

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Bio-Refining Products Nutrient Profiles*

	DG-HP	CGD
CP	43.0	17.5
EE	4.3	20.2
LYS	1.43	0.84
MET	1.21	0.31
THR	1.64	0.60
Phos	0.54	1.66

* Selected Nutrients
Complete Profile available

Energy Nutrition¹ ME-S Values, kcal/kg²

Ingredient	NRC	DGRA
Corn	3,842	3,864
DDG/S	3,032	3,940
Dakota Gold HP	-	4,049
Corn Germ Dehy	-	4,540

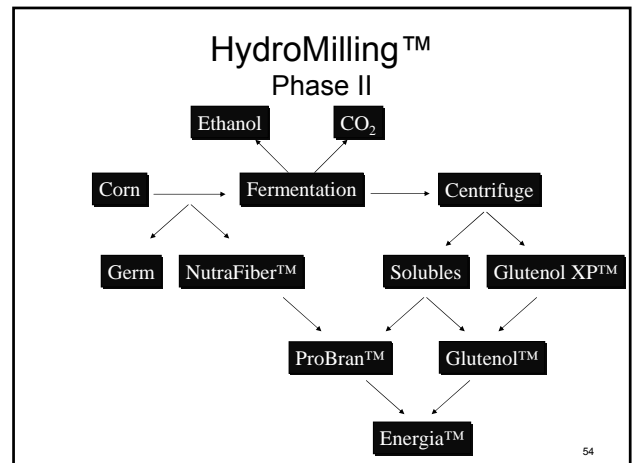
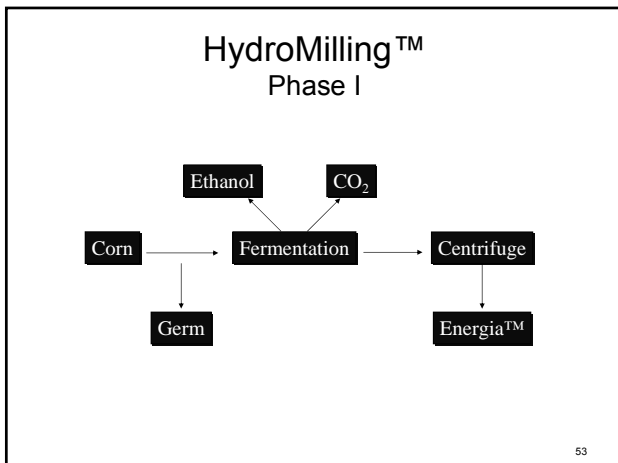
¹ U MO
² DMB

Other Processes In Start-up Phase

Solaris™ Products*

- Ⓟ ProBran™
- Ⓟ NutraFiber™
- Ⓟ Germ
- Ⓟ Energia™
- Ⓟ Glutenol™
- Ⓟ Glutenol XP™

* from HydroMilling™ process
www.QTITech.com
www.CornVP.com



HydroMilling™ Ingredient Nutrients*

	DM	CP	Fat	Fiber
Germ	97	17.5	45.0	6.0
NutraFiber™	90	6.8	1.5	17.1
ProBran™	90	9.5	2.0	16.0
Glutenol™	90	45.0	3.3	3.8
Energia™	90	30.0	2.5	8.2

* from Pilot Plant Tests

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“Oil from Syrup”

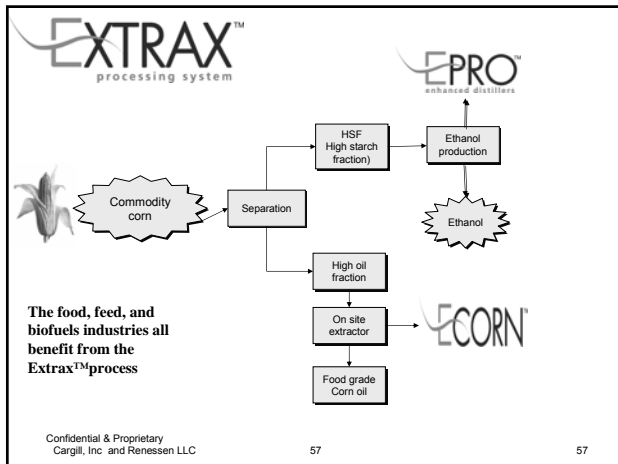
Use of Oil

- Bio-diesel (probably...?)
 - Crude
 - Post-Fermentation

Nutrition Issues

- Lower Fat DDG/S
 - 11 % → 5 %
 - Energy will be lower

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Trial Results

- Conducted 13 commercial trials involving 23,000 + head
- Ecorn™ replaces 100% of the corn in a swine grower finisher ration and achieves similar performance (ADG, ADFI, F:G)
- Carcass results (backfat, % lean, yield) are comparable between Ecorn™ and controls
- Fat iodine values are lowered in Ecorn™ fed pigs

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ECORN

Formulation

- Ecorn™ replaces all of the corn in a grow-finish ration, 25% of the SBM, and 25% of added phosphorus

Example Diets

	100% Ecorn™	Control
Corn		1431.0
Ecorn™	1490.0	
SBM	352.4	434.6
Fat	104.6	84.0
Dical	9.4	12.0

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ECORN

Licensing

- Renessen will offer a limited number of licenses for the Extrax™ technology
- Multiple ways to participate
 - Ecorn™ off take agreements
 - Ownership share in Extrax™ facility
 - Purchase of Ecorn™
 - Ethanol plant ownership of Extrax™ enabled facility

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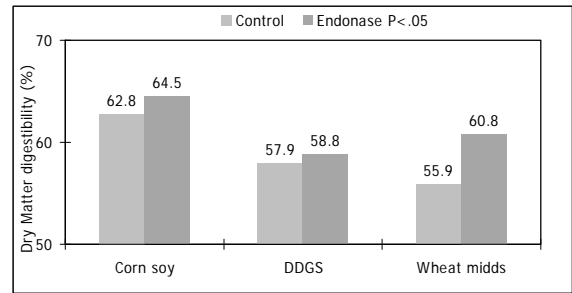
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The need of exogenous enzyme

- NSP(non-starch, non-digestible polysaccharides)
 - Retards endogenous enzyme access to feed nutrients.
 - High viscosity
 - Inhibits absorption of digested nutrients.
 - Leads to imprecise matching of nutrient specifications to diet specifications (AME variability).
 - Retards uniformity of animal performance.
 - And...
 - High osmolarity (osmotic pressure)
 - Low convectional mobility
 - Low hydrolysis
 - Fast intestinal feed passage

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Effect of Endonase (in vitro ileal digesta)



ADM Trials S03601 & S03602

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Effect of Endo-Power β

	Corn-Soy	CS+0.01% Endo-Power β	CS+0.02% Endo-Power β
Initial weight, lb	13.8	13.9	13.8
Final weight, lb	41.8	42.0	42.1
ADG, lb	0.80	0.80	0.81
Feed/Gain*	1.74	1.63	1.67

Kim et. al, JAS (2003) *P<.05 University of Illinois

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Effect of Endo-Power β on DDGS Spencer et.al, 2006

	Treatment			PSE	P-value
	Corn-soy	+30% DDGS	+30% DDGS + E		
ADG, kg	1.18b	1.19b	1.23a	0.02	0.07
ADFI, kg	1.77a	1.65c	1.73ab	0.03	0.01
FCR	1.50a	1.39c	1.40c	0.01	<0.0001

■ 300 pigs (3 treatments x 10 pens x 10 pigs)

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Thank You

- Questions?

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